



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D139-799-015
Job Sheet 183927



Part No: D139-799-015

Job Qty: 3 ea

Part Name: Engine Wash



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/28/18

Job Tracking No:

Due Date: 10/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D139-799 REV.O IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER CHG005/ECN13-
579 DD verf:JLM IPP Rev:E 16.10.13 AS PER IIN REV.L DD VERF:JLM

Ship Via:

5927

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	3 Ea	10/2/18	10/2/18	0.00	0.00	Start Up Stores/Pkg-1		0.76	OCT 16 2018
110	Packaging	3 pcs	10/2/18	10/2/18	0.00	0.00	Packaging1-1		9.80	OCT 16 2018
120	QC	3 pcs	10/2/18	10/2/18	0.00	0.00	QC4		9.80	OCT 16 2018
130	Packaging	3 pcs	10/2/18	10/2/18	0.00	0.00	Packaging3-1		9.80	OCT 16 2018
135	DC	3 pcs	10/2/18	10/2/18	0.00	0.00	DC		9.80	OCT 16 2018
140	QC21-FG	3 Ea	10/2/18	10/2/18	0.00	0.00	QC21		9.80	OCT 16 2018

Part Op 130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev: _____

Descriptions: 135 - Photocopy bluefile & type labels per PPP D139-799-015 CHG006



Container No: S119111



Part: D139-799-015

Job No: 183927

Serial No/Batch: S119111

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 15/10/28, TC STC LoA C.

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	12 Ea (4 ea)	90-Start up Operation	50411124
AN3C5A	Bolt	9 Ea (3 ea)	90-Start up Operation	5082902
AN526-1032R16	Screw	12 Ea (4 ea)	90-Start up Operation	FM134 702-0
AN832-6J	Union	6 pcs (2 ea)	90-Start up Operation	5093857
AN924-6J	Nut	12 Ea (4 ea)	90-Start up Operation	50893412 51167 72X10
CB2000CRA3-28	Stud	9 Ea (3 ea)	90-Start up Operation	5099341
CB4022V3CR8	Anchor Nut	9 Ea (3 ea)	90-Start up Operation	5118343
CB91	Acrylic Adhesive, 3.5G	6 pcs (2 ea)	90-Start up Operation	FM136936
D4121-1	Hose Assembly	6 Ea (2 ea)	90-Start up Operation	5095810
D4121-3	Hose Assembly	3 Ea (1 ea)	90-Start up Operation	5095810
D4121-5	Hose Assembly	3 Ea (1 ea)	90-Start up Operation	50841831 5095810 4X2
D4131-041	Manifold Assembly	3 Ea (1 ea)	90-Start up Operation	5103108
D4131-043	Doubler Assembly	3 Ea (1 ea)	90-Start up Operation	5100111
D4146-1	Fitting	6 Ea (2 ea)	90-Start up Operation	509784312 51220 91X2/
D4182-1	Fitting, Quick Disconnect	6 Ea (2 ea)	90-Start up Operation	5084077
D4384-1	Placard	3 Ea (1 ea)	90-Start up Operation	509230111 511520812
MS21043-3	Nut	30 Ea (10 ea)	90-Start up Operation	5083543
MS21919-WDG9	Clamp	27 Ea (9 ea)	90-Start up Operation	5083553
MS21919WCH16	Clamp	6 Ea (2 ea)	90-Start up Operation	5090808
MS21919WCH4	Clamp	6 Ea (2 ea)	90-Start up Operation	5090809
MS21919WCH9	Clamp	12 Ea (4 ea)	90-Start up Operation	509089310 5106931X2
NAS1149C0316R	Washer	18 Ea (6 ea)	90-Start up Operation	FM136571
NAS1149C0332R	Washer	24 Ea (8 ea)	90-Start up Operation	5104354
NAS1149C0932R	Washer	12 Ea (4 ea)	90-Start up Operation	5056031
NAS43DD3-80N	Spacer	9 Ea (3 ea)	90-Start up Operation	5083561

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C3A	12	201	0
	AN3C5A	9	1,850	0
	AN526-1032R16	12	17	0
	AN832-6J	6	22	0
	AN924-6J	12	26	0
	CB2000CRA3-28	9	10	0
	CB4022V3CR8	9	20	0
	CB91	6	12	0
	D4121-1	6	12	0
	D4121-3	3	12	0
	D4121-5	3	13	0
	D4131-041	3	3	0
	D4131-043	3	4	0
	D4146-1	6	2	0
	D4182-1	6	20	0
	D4384-1	3	1	0
	MS21043-3	30	1,432	0
	MS21919-WDG9	27	164	0
	MS21919WCH16	6	30	0
	MS21919WCH4	6	50	0
	MS21919WCH9	12	40	0
	NAS1149C0316R	18	254	0
	NAS1149C0332R	24	4,379	0
	NAS1149C0932R	12	152	0
	NAS43DD3-80N	9	110	0

Part Specifications

Specifications could not be found.

Qty -015	Part Number	Description
X	D139-799-015	ENGINE WASH KIT
2	D4121-1	HOSE ASSEMBLY
1	D4121-3	HOSE ASSEMBLY
1	D4121-5	HOSE ASSEMBLY
1	D4131-041	MANIFOLD ASSEMBLY
1	D4131-043	DOUBLER ASSEMBLY
2	D4146-1	FITTING
2	D4182-1	FITTING, QUICK DISCONNECT
1	D4384-1	PLACARD
3	AN3C5A	BOLT (or NAS6603-4)
4	AN3C3A	BOLT
4	AN526-1032R16	SCREW
2	AN832-6J	UNION (or AN837-6J)
4	AN924-6J	NUT
10	MS21043-3	NUT
4	NAS1149C0932R	WASHER (or AN960C916L)
8	NAS1149C0332R	WASHER (or AN960C10L)
6	NAS1149C0316R	WASHER (or AN960C10LL)
3	NAS43DD3-80N	SPACER
9	MS21919WDG09	CLAMP (or AS21919WDG09)
2	MS21919WCH4	CLAMP (or AS21919W CH4)
4	MS21919WCH9	CLAMP (or AS21919W CH9)
2	MS21919WCH16	CLAMP (or AS21919W CH16)
3	CB2000CRA3-28	STUD (or A366A3E30C)
3	CB4022V3CR8	ANCHOR NUT (or AW001TL3A08)
2	CB91	3.5g ACRYLIC ADHESIVE KIT

• COPYRIGHT © 2016 BY DART AEROSPACE USA, INC •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC

Revision: 0

Date: 18.01.09

Change Record

PAGE 1 OF 1

Part Number: D139-799-015Description: ENGINE WASH[illegible]

